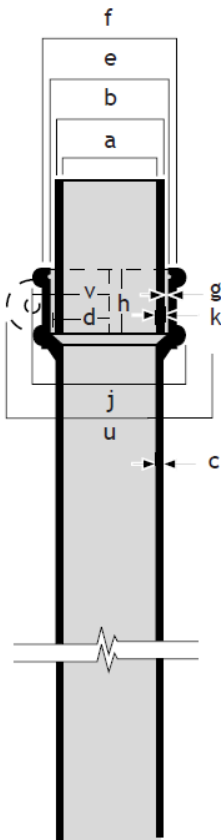
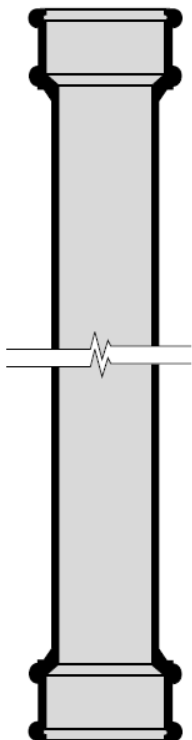


Pipes



Single socket



Double socket
(1830mm pipe
length only)

Manufacturing dimensions

	100mm Dia	88mm Dia	76mm Dia	63mm Dia	50mm Dia
Pipe					
a Internal diameter	100	85	76	60	50
b External diameter	114	100	88	76	63
c Thickness	6	6	6	6	6
d Diameter over spigot bead	104	111	98	85	69
Socket					
e Internal diameter	127	114	100	88	73
f External diameter	136	130	117	104	88
g Thickness	6	6	6	6	6
h Internal depth	76	76	69	69	63
j External diameter over socket beads	133	146	139	114	100
k Caulking clearance	6	6	3	3	3
Ears					
u Length of flange overall	212	193	177	161	146
v Centre to centre of holes	180	161	146	130	114

Pipe lengths and weights

	100mm Dia	88mm Dia	76mm Dia	63mm Dia	50mm Dia
1830 (6ft) pipe					
Length of pipe overall	1830	1830	1830	1830	1830
Effective length of pipe	1725	1725	1730	1730	1737
Weight of 6' pipe without ears	21.7 kg	19.0 kg	16.7 kg	14.0 kg	11.5 kg
Weight of 6' pipe with ears	22.2 kg	19.5 kg	17.2 kg	14.5 kg	12.0 kg
1219 (4ft) pipe					
Length of pipe overall	1219	1219	1219	1219	1219
Effective length of pipe	1125	1125	1130	1130	1137
Weight of 4' pipe without ears	14.5 kg	12.7 kg	11.2 kg	9.5 kg	8 kg
Weight of 4' pipe with ears	14.8 kg	13 kg	11.5 kg	10 kg	8.5 kg
914 (3ft) pipe					
Length of pipe overall	914	914	914	914	914
Effective length of pipe	725	725	730	730	737
Weight of 3' pipe without ears	10.8 kg	9.5 kg	8.3 kg	7 kg	5.7 kg
Weight of 3' pipe with ears	11.3 kg	10 kg	8.8 kg	7.5 kg	6.2 kg
610 (2ft) pipe					
Length of pipe overall	610	610	610	610	610
Effective length of pipe	525	525	530	530	537
Weight of 2' pipe without ears	7.3 kg	6.3 kg	5.5 kg	4.7 kg	4 kg
Weight of 2' pipe with ears	7.8 kg	6.8 kg	6 kg	5.2 kg	4.5 kg
Double socket pipe, in 1830 (6ft) overall pipe lengths only					
6 ft Double collar					
- Length of pipe overall	1830	1830	1830	1830	1830
- Effective length of pipe	1650	1650	1663	1663	1669
- Weight without ears	23.7 kg	20.5 kg	18.2 kg	15.3 kg	12.5 kg
- Weight with ears	24.2 kg	21 kg	18.7 kg	15.8 kg	13 kg